



IATF 16949



**AS9100D
ISO 9001:2015**



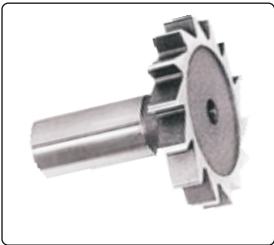
ISO 14001:2015



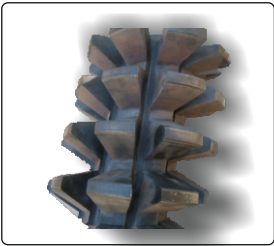
**CQI-9
SPECIAL PROCESS**

CHEMICAL COMPOSITIONS OF HIGH SPEED STEEL

Category	AISI Grade	Bohler Grade	ASP Grade	Ravne Grade	Hitachi Grade	Daido Grade	Sanyo Grade
High Speed Steel	~ M2	S600	ASP 2030**	BRCMO	YXM 1	DRM 1	QHZ
	~ M35	S 290	ASP 2030*	BRCMO2	YXM 4	DRM 2	QH 51
	-	S 390	ASP 2052*	BRM2	YXR 3	DRM 3	SPM 23
	~ M4	S 690	E M2	BRW	YXR 33	DEX 20	SPMR 8
	~ M42	S 500	E M3:2		HAP 10	DEX 40	SPM 30
	~ M41	S 705	E M35		HAP 40	DEX 60	SPM 60



Slot mill cutter



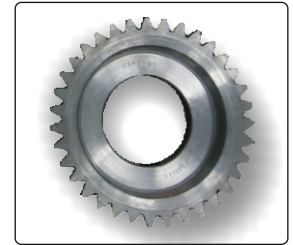
Roller chain sprocket hob



Roller chain sprocket hob



Involute gear cutter



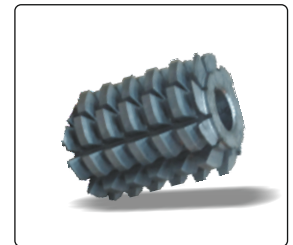
Gear shaving cutter



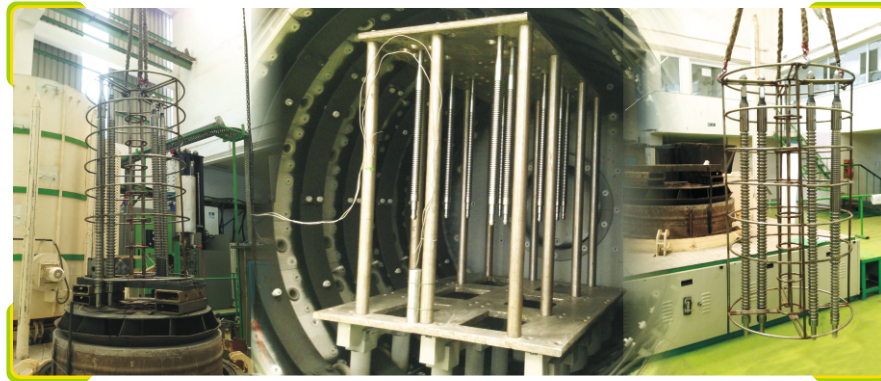
Single angle milling cutter



Convex cutter



Hob



MODERN METALS INDIA

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